Forbidden to replace cord with purpose to extending it. For connection, you can only use a moisture-proof extension of wires confirmed by IEC 245-4 1980 (DIN 57 282) with a cross section 3x1,5 sq. mm, this cross section will be sufficient for wires length of 25 m. Do not allow the cable to lie in the area of wheelbarrow transportation



Caution! Concrete mixer has second class of electrical safety, that allows it to connect it to an ordinary household outlet (230V) with a 10A fuse. The second class of electrical safety is saved when you using original spare parts and while you maintaining factory isolation distances.

4. Concrete mixer operation

Concrete mixer can be delivered as assembled and unassembled condition. To assembly Concrete mixer use assembly instructions. You have to carefully follow the SR (safety rules) to monitor the accuracy of the concrete mixer assembly.



Set the concrete mixer on a flat, horizontal and solid surface.

Fully unwind cord and connect it to the power supply of 220V, 50 Hz.

To start up concrete mixer, use the button which is located on the side of

motor housing. We recommend to do loading solution components from the side of concrete mixer where the steering wheel will be on your left side. This will reduce the risk of falling stones into between the crown and gear.

The motor is equipped with a SEKI ST22 (135 $^{\circ}$ C), thermostat type . The thermostat switches the motor off automatically in the event of overheating. The machine can be restarted after a cooling - off period. If the motor will stop work again and if it will systematically stop, that could be a consequence of the motor failure. In this case, contact the manufacturer or contact an authorized representative.



You can implement downloading components into the concrete mixer, only during rotation of the tank.

In the case of an unplanned concrete mixer stop with filled tank, set the steering wheel to position (1) Figure 1 and only then initiate motor start.

Forbidden to start a concrete mixer with a full tank.

Before running, partially release the tank by tilting it in outpouring position. Strictly forbidden to work on concrete mixer with removed motor cover

Tank positions: positions 2 and 3 for mixing concrete, positions 4 and 5 for mixing a solution, positions 6 and 7 for outpourings the mixture. Position 8 for storage.

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You can empty the tank only during tank rotation.

Throwing of the mixture conducted only during tank rotation.

Advices for mixing concrete material:

- 1. Add the required amount of water and the basic ingredients of concrete (gravel, sand, etc.).
- 2. Add the cement (see right proportion on the bags with cement)
- 3. Repeat operation 1 and 2 until you reach the proportion that required for mixing To prepare quality solution or concrete do not allow of any water formation in free form, in solution or in insufficiently mixed components.

To prevent freezing the mixture on the walls of the tank, do not leave concrete mixer turned of, more than 30 minutes after mixing. To reset the mixture you have to lower the detent mix tank 10 (see instructions for assembly Fig. 4) pressing with your foot and firmly retaining the steering wheel with both hands. Slowly tilt the wheel to position 6 or 7 of the retainer, and then further to complete releasing tank from the solution.