

9. Gear protection

10. Tank detent

without numbering: pulley, belt, passport.

Ironwares:

Bolt M8 / 16 - 2 pcs; M8 / 60 - 2 pcs;

M8 / 70 - 6 pcs.

Grover M8 - 4 pcs.(for pipe3!)

Screw nut M8 - 6 pcs.

Washer M8 (y) - 4 pcs.

Washer M8 - 12 pcs.

Retaining ring A15 - 1 pcs.

A26 - 2 pcs.

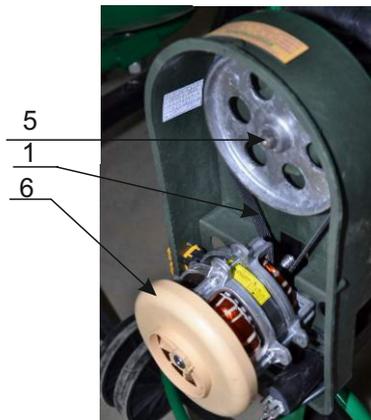


Fig. 5

Instructions for parts replacement



Carry out the work with the disconnected power plug from the power source!

1. Replacement of the belt 1 (Figure 1)

Remove the cover of the housing 2 (Figure 6) by loosening screws 3.

1.2. Loosen the bolts 4

1.3. Remove the old belt.

1.4. Put on the new belt

1.5. For the belts tensioning see (Addition 1)

1.6. Put on the cover of the housing and tighten the screws.

2. The replacement of the gear with an axle (for specialists)

2.1. Remove the tank mixer, unscrewing the screw nut M30 see. (Addition 2 p.8)

2.2. Fulfill the requirements of p.1.1, 1.2, 1.3

2.3. Remove the retaining ring 1 (Figure 7),

with axis.

2.5 Using a metal pipe about 20-22 mm., you have to knock out the bearing 3 to the side of the pulley and remove bearing and anti-duster of the axle.

2.6. With the new bearings in reverse order gather the node. Anti-duster has a ledge that has to sit in to the groove in the gear. After press-work of the axis with bearings in the tube, put on the side of the shell bearing some grease "Litol-24" or analog. With your hands it should be easy for axis to rotate in the pipe. In case if you scroll and you feel like bearings jamming - it can indicate about incorrect position of bearings or it defects. Disassemble the node and replace it if it is necessary with intact bearing.

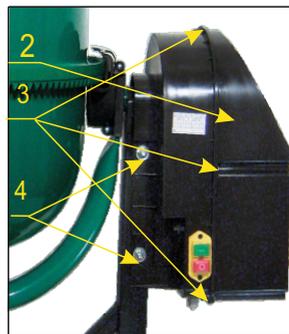


Fig. 6

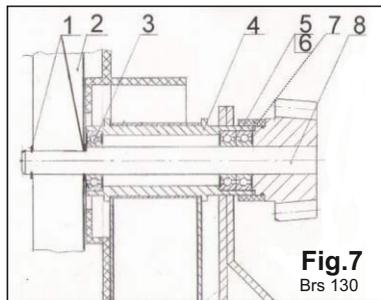


Fig.7
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